



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**PB67-43001-107**  
**Job Sheet 173317**



**Part No:** PB67-43001-107

**Job Qty:** 5 ea

**Part Name:** Tube Arm



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/27/18

**Job Tracking No:**

**Due Date:** 4/9/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV C IPP Rev:A 08-06-26 new issue DD verified by:ec

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 5 Ea  |            | 4/7/18   | 0.00      | 0.00    | Start Up Small Fab-4  |           | D.M.L. 18-3-6  |
| 100   | Small Fab          | 5 pcs |            | 4/9/18   | 0.00      | 1.10    | Small Fab-9           |           | D.M.L. 18-3-6  |
| 110   | QC                 | 5 pcs |            | 4/9/18   | 0.00      | 0.00    | QC5                   |           | 38             |
| 120   | Packaging          | 5 pcs |            | 4/9/18   | 0.00      | 0.00    | Packaging3-2          |           | D.M.L. 18-4-16 |
| 130   | QC21-SA            | 5 Ea  |            | 4/9/18   | 0.00      | 0.00    | QC21                  |           |                |

Part Op 100 - 1- cut to length as per dwg 2- deburr  
Descriptions: 110 - QC5- Inspect part completeness to step on W/O  
120 - Identify as per dwg & Stock Location:  
130 - QC21- Final Inspection - Work Order Release

DAS  
21  
9-80

APR 16 2018

### Job BOM

| Part / Item       | Component Name                 | Quantity     | Operation             | Container                           |
|-------------------|--------------------------------|--------------|-----------------------|-------------------------------------|
| M6061T6T1.000W065 | 6061T6 Round Tube 1.00 X .065W | 20 ft (4 ea) | 90-Start up Operation | 11, 122, 146<br>11, 177<br>137, 541 |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated |
|-----------------------|-------------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6T1.000W065 | 20       | 152       | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/27/18 3:45 PM Dart.Gagnon.Michelle



**Container No: S048458**



**Part: PB67-43001-107**

**Job No: 173317**

**Serial No/Batch: S048458**

**Revision:**

**Inspector:**

**DART Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Date: 03/06/18**